

# Installation Instructions

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## 8895152 Drill-Free Light Bar Cab Mount

**For Ford® Ranger SuperCrew 2019+,  
F150 2015+, F250-F550 2017+**

These instructions provide all the necessary directions and information to allow your Light Bar Cab Mount to be safely and properly installed. Before beginning the installation of your new mount, please have the installer and the operator read these directions thoroughly. Important information regarding the safe installation and safe operation is contained that could prevent serious damage and injury to yourself or others.

The Buyers Products Drill-Free Light Bar Cab Mount is designed for the quick and simple installation of devices normally mounted to the roof of a pickup truck. Our product provides a durable platform onto which these devices may be mounted without requiring holes to be drilled into the cab roof for fastening or wiring access. Buyers Products provides a system of weather-resistant gaskets and deflectors designed to redirect wind and moisture in common applications.

**PLEASE NOTE:** The Light Bar Cab Mount is not designed to be weather-proof in the event of power washing, mechanical car washing, or other forces beyond normal highway operation.

It is the responsibility of the owner/operator to periodically inspect the Light Bar Cab Mount to be sure the clamping system remains secure and the weather resistant gasketing is snug.

The Drill-free Light Bar Cab Mount is designed to provide a mounting platform for lighting, antennas, GPS, and other devices. In no way is the light bar mount to be used as a load bearing rack for ladders or other equipment or supplies. The recommended weight restriction of the Lightbar Mount is 30 lbs.

While, the Drill-Free Light Bar Cab Mount is designed to provide a mounting platform, Buyers Products cannot advise on the possible electronic effect of mounting various devices within proximity to another. The Light Bar Mount is manufactured of powder-coated aluminum but is mounted to the vehicle with gaskets to provide a water-resistant bond and protect the finish of the vehicle.

As such, the light bar mount may not be grounded to the vehicle without the installation technician applying an appropriate grounding mechanism.

### MOUNTING THE UNIT:

This mount has been designed specifically for the Ford® Ranger SuperCrew 2019+, F150 2015+, F250-F550 2017+ vehicle installations.

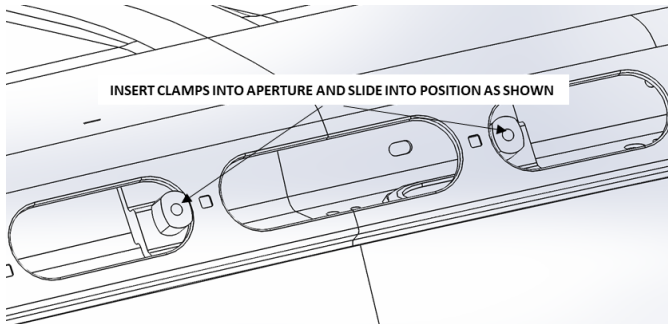
**NOTE:** To maximize success of the water resistant seal, the Light Bar Mount must be centered and level on the vehicle when installed.

1. **Mount Preparation:** Open package and remove all parts from shipping position inside the box.
2. **Platform Preparation:** Mount and fasten lights and other apparatuses to be installed on the upper surface of the platform, attaching and fastening each to their manufacturers' installation requirements. All wiring should include 8 to 10 inch leads and connectors. At same time, make up the corresponding wire harness for connection inside the vehicle. Lengths with vary.

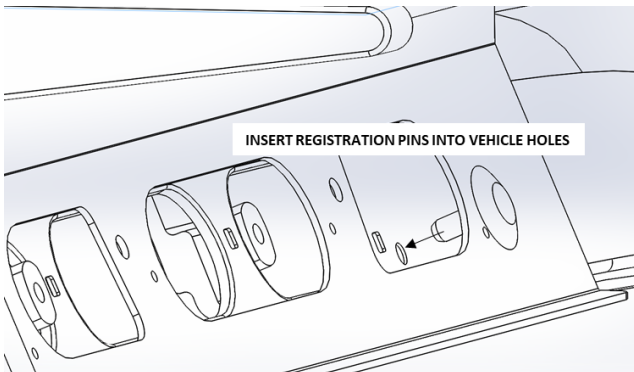
**NOTE:** Fasteners are not to project more than 3/8" below bottom surface of the mounting area for risk of damaging vehicle. Pan-head fasteners recommended.

3. **Vehicle Preparation:** Remove the four mounting screws securing the CHMSL (Cab High Mount Stop Light). Remove light housing from truck body, detach wiring connector, and set aside for re-installation at end of the upfit.
4. Install the corresponding apparatus wiring harness through the CHMSL hole into the vehicle and snake through the interior for connection. Be sure to leave enough wire length for maneuvering and attachment of connectors at the end of the upfit.

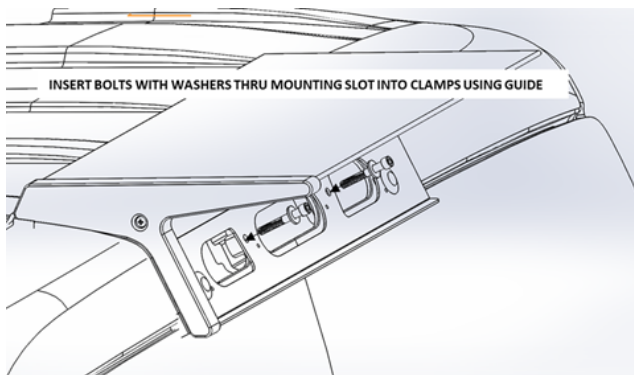
5. Remove the two clamps from the bag. One at a time, insert each clamp into the outer vehicle apertures, left and right, such that the oval foam guide nests alongside the inner side of the metal.



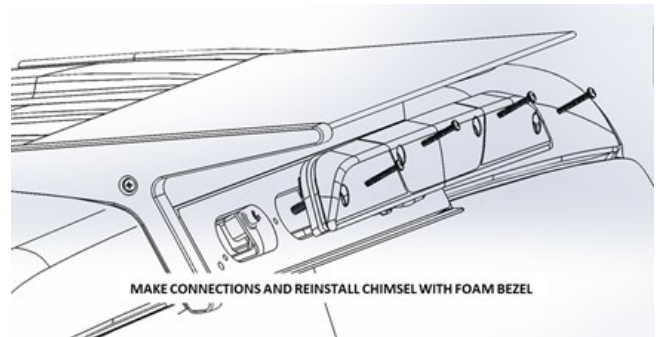
6. Position the **Platform Assembly** onto the CHMSL mount area of the vehicle, inserting the ribbed registration pins into the two outer most holes in the vehicle. Compress onto the vehicle such that the pins hold the unit in place.



7. **Installation of the Platform:** Pull all harness wires and CHMSL lead through the access holes. Insert mounting bolts with washers through the platform mounting hole and align with clamp registration grommet. Carefully adjust the location of the clamps to maximize hole alignment and thread bolt in loosely.



8. **Final Securing of the Platform: BE SURE TO CENTER AND LEVEL THE PLATFORM ON THE VEHICLE CAB.** Holding the **Platform Assembly** firmly against the vehicle, tighten the clamp adjustment fasteners to take up the slack until the gaskets fit uniformly against the profile of the cab body and compress the leading edge deflector gasket. Sight the top of the endcaps as a reference for level and true. Final tighten both clamp fasteners equally to flatten the lock washers, 15-18 ft/lbs each.



9. Connect the new apparatus' wiring harnesses and test. Add the provided foam bezel, reconnect the CHMSL harness, and reinstall light housing into **Platform Assembly** with original fasteners.

#### WARRANTY

Buyers Products Co. warrants all truck/trailer hardware manufactured or distributed by it, to be free from defects in material and workmanship for a period of one year from date of shipment. Parts must be properly installed and used under normal conditions. Any product which has been altered, including modification, misuse, accident or lack of maintenance will not be considered under warranty. Normal wear is excluded. The sole responsibility of Buyers Products Co. under this warranty is limited to repairing or replacing any part or parts which are returned, prepaid, and are found to be defective by Buyers Products Co. Authorization from Buyers Products Co. must be obtained before returning any part. No charges for transportation or labor performed on Buyers' products will be allowed under this warranty.