

# Installation Instructions

## LT34 Hand Tool Rack

### Before you begin installing:

1. Read and understand these instructions completely.

2. Confirm parts list:

- LT34 Hand Tool Rack
- (4) 1/4-14 X 1 Self-Drill Screws
- (4) 1/4-20 X 1 Hex Bolts
- (4) 1/4-20 Nuts
- (8) 1/4 Flat Washers

### CAUTION

Always wear safety glasses when using power tools.

### WARNING

Check under the trailer and/or fender for locations of brake lines and electrical wiring etc., before drilling any holes. Any damage to trailer during installation is installer's sole responsibility.

### Tools Required:

- (2) 7/16" Wrenches and/or Sockets or (2) Adjustable Wrenches
- Electric Drill
- #7 Drill Bit
- 7/32" Drill Bit
- C-Clamp

### Installation Instructions

1. Clamp the Hand Tool Rack to the trailer rail in desired location. Install Rack so that the top of the tubes are at least 2 feet above the trailer floor to prevent tools from falling out.

*Note: The Hand Tool Rack may be installed in various orientations. (Fig 1 & 2)*

2. After determining the position of the Hand Tool Rack, mark the center of at least three mounting holes.

3. Use either the supplied 1/4-14 X 1 Self-Drill Screws or 1/4-20 X 1 Hex Screws for mounting.

4. For 1/4-14 X 1 Self-Drill Screws, use a #7 drill bit to drill holes in the marked locations.

5. For 1/4-20 X 1 Hex Bolts, use a 7/32" drill bit to drill holes in the marked locations.

6. Touch up newly drilled holes with rust preventive paint.

7. Assemble the Hand Tool Rack to the Trailer Rail with chosen fasteners.



Fig. 1 - Installed Up

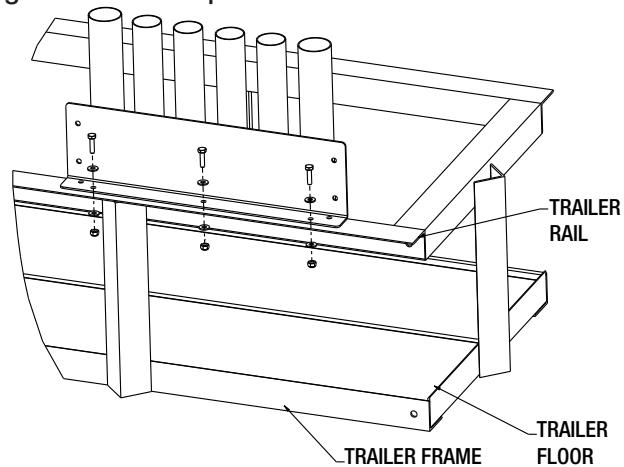
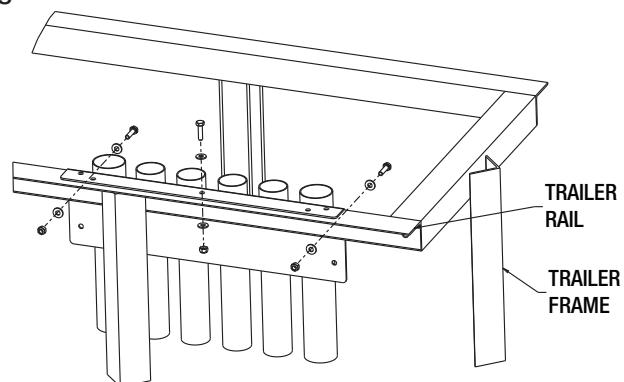


Fig. 2 - Installed Down



### WARRANTY

Buyers Products Co. warrants all truck/trailer hardware manufactured or distributed by it, to be free from defects in material and workmanship for a period of one year from date of shipment. Parts must be properly installed and used under normal conditions. Any product which has been altered, including modification, misuse, accident or lack of maintenance will not be considered under warranty. Normal wear is excluded. The sole responsibility of Buyers Products Co. under this warranty is limited to repairing or replacing any part or parts which are returned, prepaid, and are found to be defective by Buyers Products Co. Authorization from Buyers Products Co. must be obtained before returning any part. No charges for transportation or labor performed on Buyers' products will be allowed under this warranty.