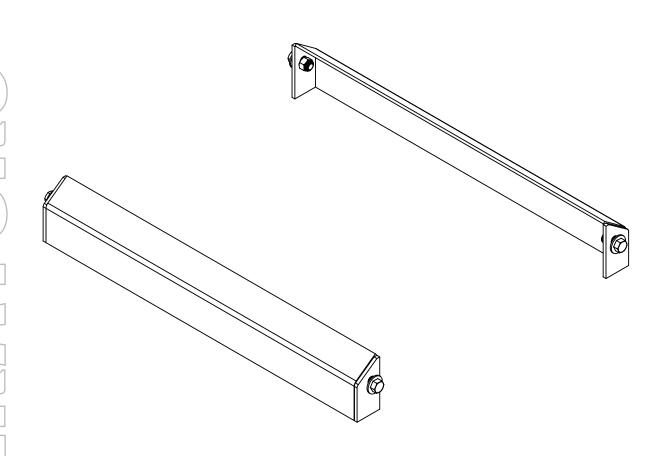




5th Wheel Hitch

5051 21K PREMIER SERIES
STATIONARY UPGRADE KIT



READ complete manual CAREFULLY BEFORE attempting operation.

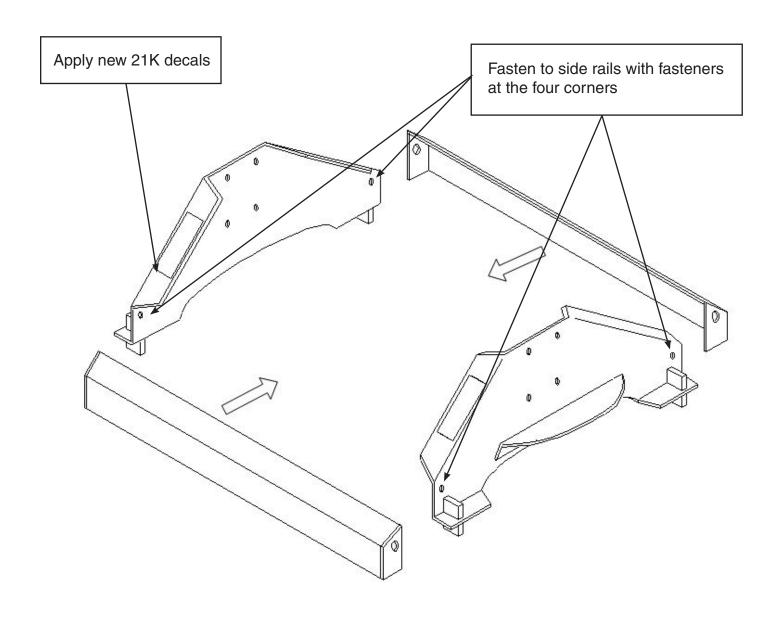
WARRANTY POLICY, OPERATOR MANUALS & REGISTRATION

Go online to www.demco-products.com to review Demco warranty policies, operator manuals and register your Demco product.

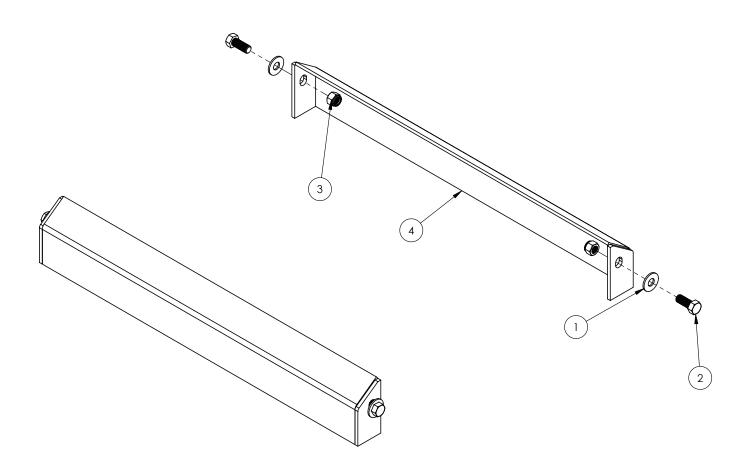
6051 21K Upgrade Kit Assembly Instructions

The addition of these side load brackets to the Premier/UL and SL series fifth wheel hitches will boost the overall capacity rating of the hitch from 16,000 lbs. to 21,000 lbs. towing capacity.

- 1. Loosely assemble complete fifth wheel hitch assembly and attach the 5991 brackets, using fasteners provided in kit, to the side rails in front of and behind the hitch as shown below.
- 2. Replace the 16K decals with the new 21K decals that are provided with the upgrade kit over top of existing decals.
- 3. Tighten all bolts.



6051 Parts Breakdown



5991 Parts Breakdown

| ITEM | PART # | QTY | DESCRIPTION |
|------|----------|-----|-----------------------------|
| 1 | 00085 | 4 | .50 FLAT WASHER |
| 2 | 01254 | 4 | BOLT, .50NC X 1.50 |
| 3 | 02178 | 4 | NUT, .50NC LOCK, NY. INSERT |
| 4 | 14535-76 | 2 | 21K BRACE |

Please order replacement parts by PART NO. and DESCRIPTION.



4010 320th St., BOYDEN, IA. 51234 PH: (712) 725-2311 FAX: (712) 725-2380

TOLL FREE: 1-800-54DEMCO (1-800-543-3626)

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