

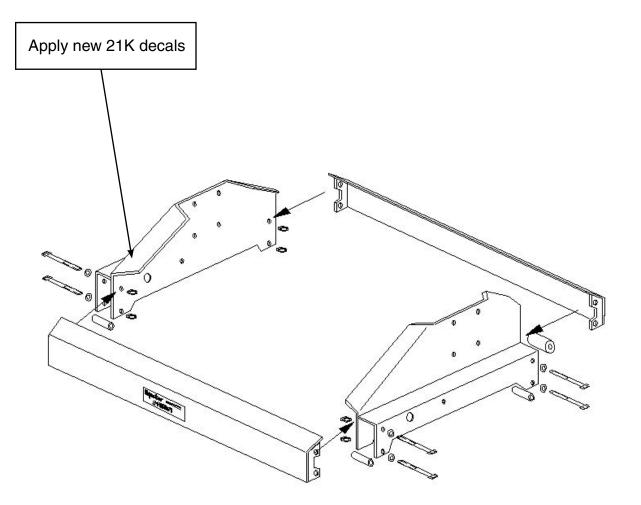
READ complete manual CAREFULLY BEFORE attempting operation.

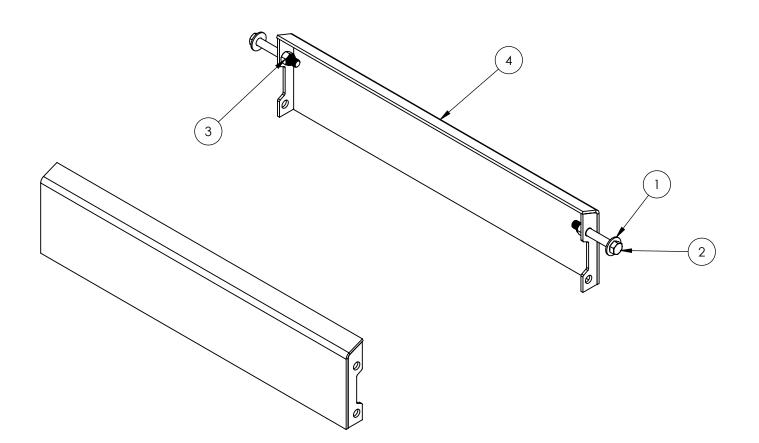
WARRANTY POLICY, OPERATOR MANUALS & REGISTRATION

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6052 21K Upgrade Kit Assembly Instructions

- 1. Loosely assemble complete fifth wheel hitch assembly and attach the 21K upgrade bracket that has the decal so it is facing towards tailgate of tow vehicle. Attach using the rear roller bolts and nuts and both the front and rear spacer bolts and nuts. Use the extra ½" bolts, nuts, and washers supplied with kit for the front bracket.
- 2. Attach the other bracket to rear of hitch assembly as shown in drawing.
- 3. Tighten the top roller bolts only to snug. DO NOT OVER TIGHTEN. The bottom bolts can be tightened to 80-90 lbs.





| 6052 | Parts | Breakdo | wn |
|------|-------|---------|----|
|------|-------|---------|----|

| ITEM | PART # | QTY | DESCRIPTION |
|------|----------|-----|-----------------------------|
| 1 | 00085 | 2 | .50 FLAT WASHER |
| 2 | 01897 | 2 | BOLT, .50NC X 3.50 HEX HEAD |
| 3 | 02178 | 2 | NUT, .50NC LOCK, NY. INSERT |
| 4 | 14534-76 | 2 | ULS 21K BRACE |

Please order replacement parts by PART NO. and DESCRIPTION.



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