



Chevrolet/GMC

1-13
HJ33009, Rev 0

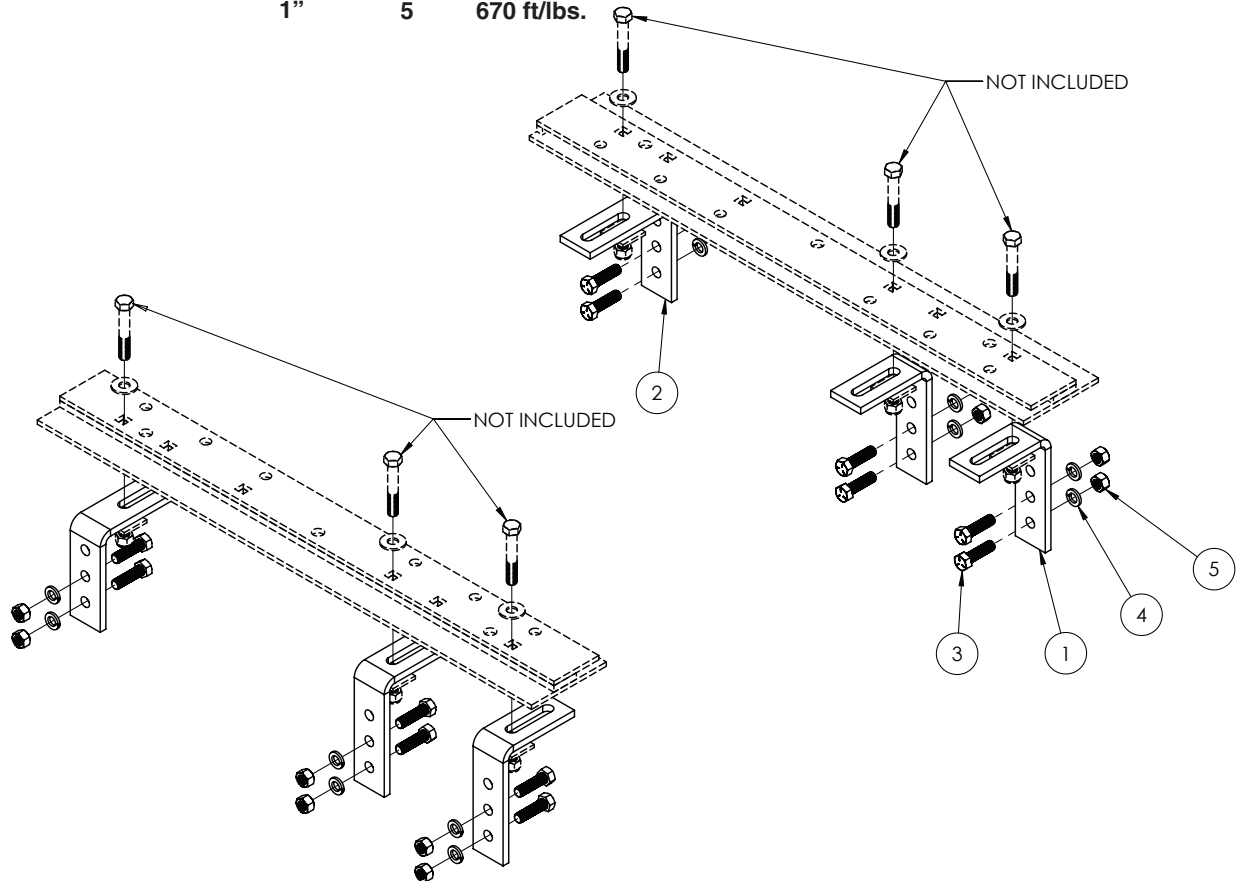


BOLT TORQUE SPECIFICATIONS

STANDARD BOLTS:

Size	Grade	Torque	Size	Grade	Torque
5/16"	5	20 ft/lbs.	9/16"	5	123 ft/lbs.
3/8"	5	35 ft/lbs.	5/8"	5	170 ft/lbs.
7/16"	5	56 ft/lbs.	3/4"	5	305 ft/lbs.
1/2"	5	85 ft/lbs.	7/8"	5	445 ft/lbs.
			1"	5	670 ft/lbs.

FRAME BRACKET



8553009 PARTS LIST

REF. NO.	PART NO.	QTY.	DESCRIPTION
1.	14189-76	4	411 Frame Bracket
2.	14191-76	2	411C Frame Bracket
3.	14266	12	1/2"-NC x 1 3/4" Hex Bolt Knurled Gr.5
4.	00084	12	1/2" Lock Washer
5.	00083	12	1/2" Hex Nut
6.	14238	1	1/2" Fish Wire (not shown)

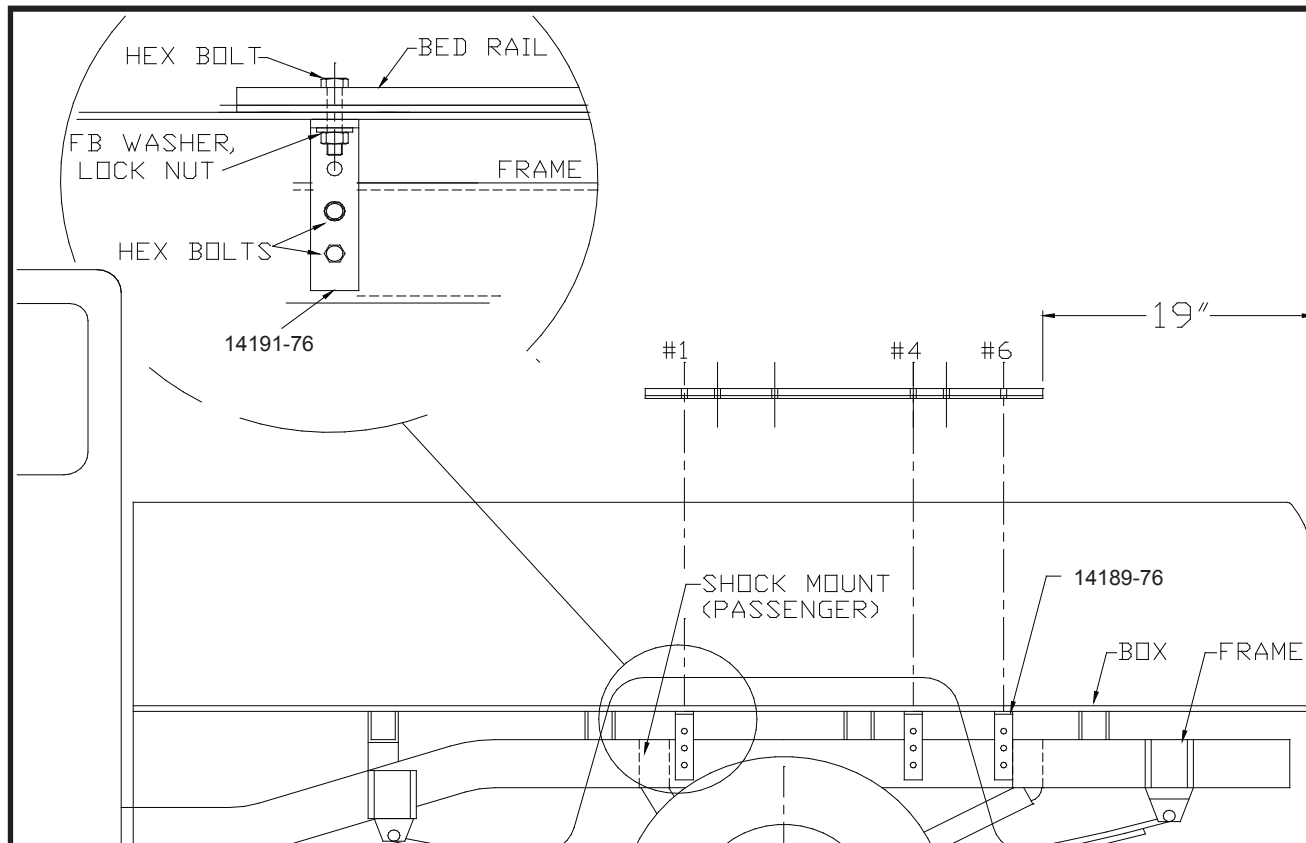
Please order replacement parts by **PART NO.** and **DESCRIPTION.**

ASSEMBLY
OPERATION
REPLACEMENT PARTS

READ complete manual **CAREFULLY**
BEFORE attempting operation.

Doing Our Best to Provide You the Best

CHEVROLET/GMC: 1988-1997 1500 & 2500 (6 1/2' Box)
HIJACKER HITCH: 24-SL



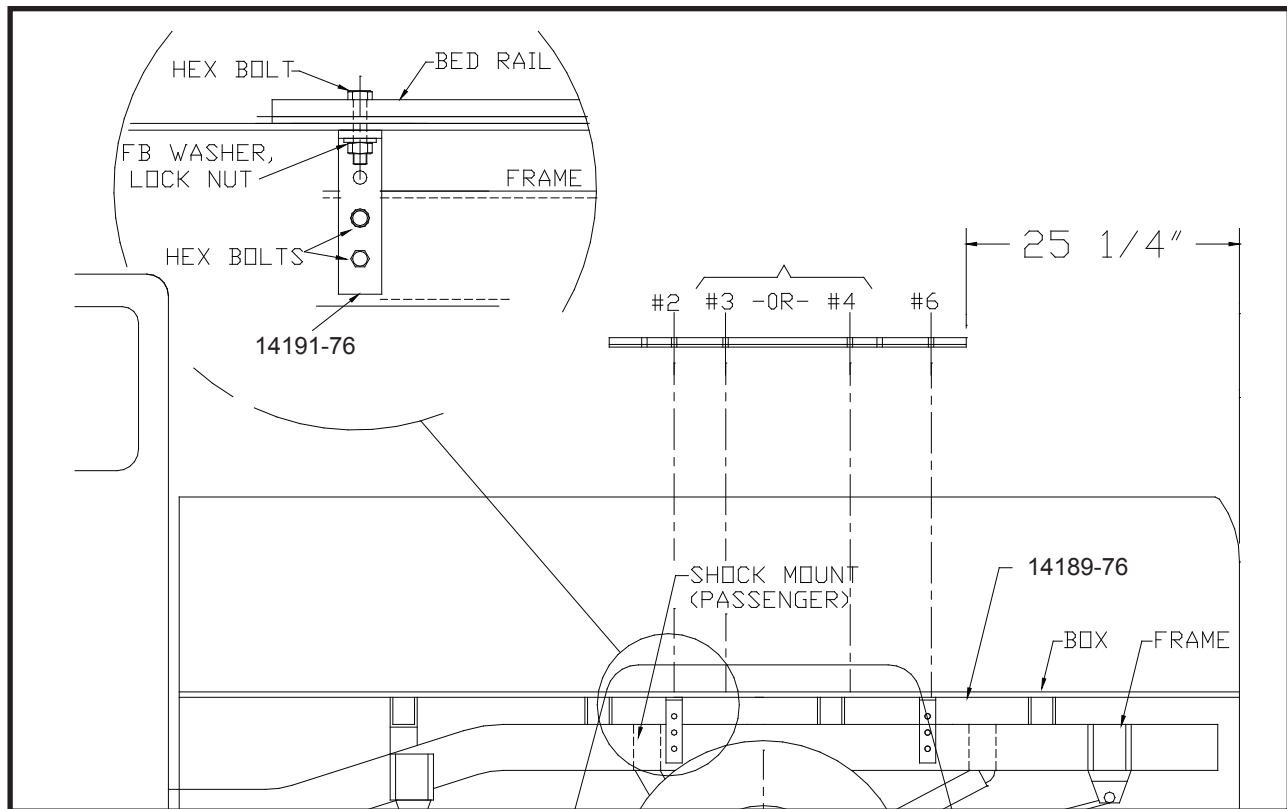
INSTALLATION

1. a. Completely assemble hitch. See GENERAL INSTRUCTIONS and SAFETY supplied.
b. Set hitch into back of truck, center it side to side.
c. Measure 19" from back edge of truck box to edge of bed rail.
2. a. First check for obstructions under box, then drill two 17/32" holes thru HOLE #1 of each bed rail.
b. Insert two 1/2" x 3" hex bolts.
c. Slide hitch to rear pin hole position to parallel bed rails.
d. Drill thru HOLES #4 & #6 of each bed rail. Insert four remaining hex bolts.
3. a. Under box, place two 411C frame brackets (14191-76) onto hex bolts in HOLE #1 position.
b. Place 411 frame brackets (14189-76) onto remaining bolts.
c. Loosely install 1 1/2" square washers and lock nuts.
d. Press each bracket tight against frame member; tighten nuts snug against box.
4. a. Pilot drill* and drill 1/2" holes into truck frame, at two places thru each frame bracket--BE CAREFUL OF ELECTRIC OR FLUID LINES behind frame members.
b. Fasten brackets with 1/2" x 1 3/4" hex bolts (14266), nuts (00083) and lock washers (00084).
c. TIGHTEN ALL BOLTS ACCORDING TO CHART ON FRONT PAGE.

* To pilot drill: Use 1/2" drill bit or transfer punch to mark center. Drill thru with 1/4" drill.

CHEVROLET/GMC: 1988-1998 1500, 2500 & 3500 (8' Box)
1998-2000 3500 (8' Box)

HIJACKER HITCH: 24-SL



INSTALLATION

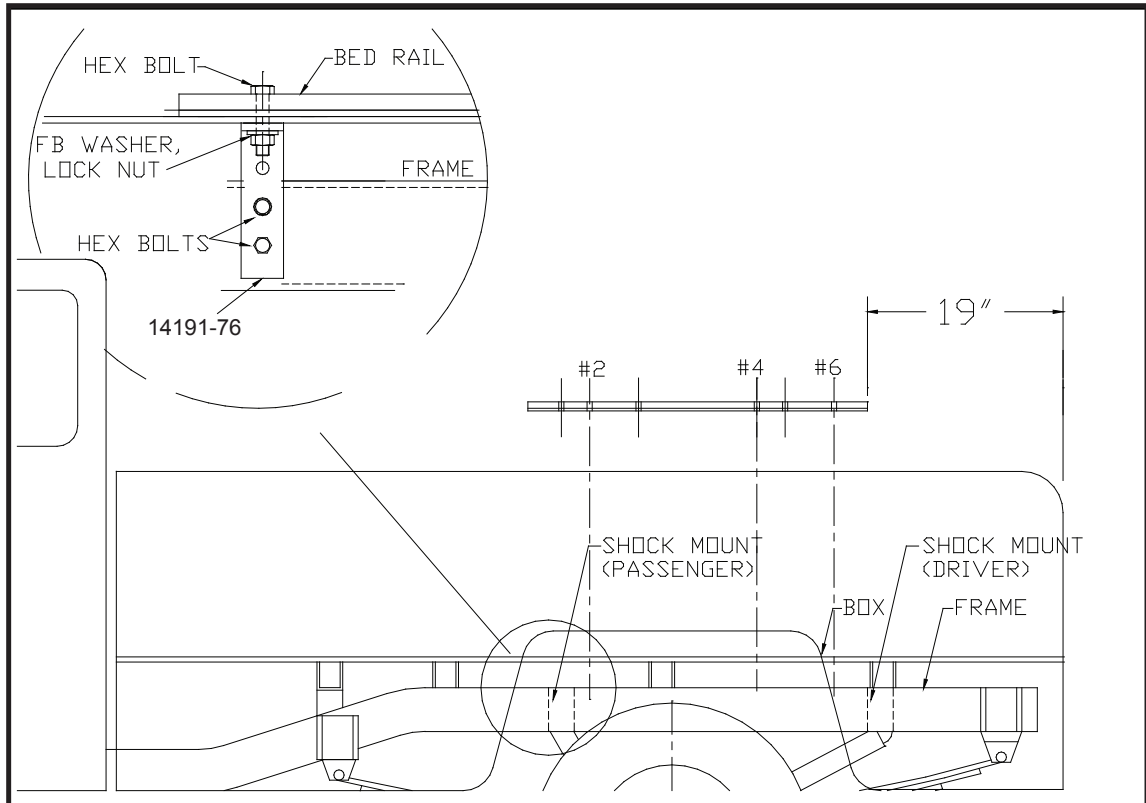
1. a. Completely assemble hitch. See GENERAL INSTRUCTIONS and SAFETY supplied.
b. Set hitch into back of truck, center it side to side.
c. Measure 25 1/4" from back edge of truck box to edge of bed rail.
2. a. First check for obstructions under box, then drill two 17/32" holes thru HOLE #2 of each bed rail.
b. Insert two 1/2" x 3" hex bolts.
c. Slide hitch to rear pin hole position to parallel bed rails.
d. Drill thru HOLES #3 (or use alternate #4) & #6 of each bed rail. Insert four remaining hex bolts.
3. a. Under box, place two 411C frame brackets (14191-76) onto hex bolts in HOLE #1 position.
b. Place 411 frame brackets (14189-76) onto remaining bolts.
c. Loosely install 1 1/2" square washers and lock nuts.
d. Press each bracket tight against frame member; tighten nuts snug against box.
4. a. Pilot drill* and drill 1/2" holes into truck frame, at two places thru each frame bracket--BE CAREFUL OF ELECTRIC OR FLUID LINES behind frame members.
b. Fasten brackets with 1/2" x 1 3/4" hex bolts (14266), nuts (00083) and lock washers (00084).
c. TIGHTEN ALL BOLTS ACCORDING TO CHART ON FRONT PAGE.

* To pilot drill: Use 1/2" drill bit or transfer punch to mark center. Drill thru with 1/4" drill.

DODGE: 1998-1999 1500 & 2500 (6 1/2' Box)

1998-2000 3500 (6 1/2' Box)

HIJACKER HITCH: 24-SL



INSTALLATION

1. a. Completely assemble hitch. See GENERAL INSTRUCTIONS and SAFETY supplied.
b. Set hitch into back of truck, center it side to side.
c. Measure 19" from back edge of truck box to edge of bed rail.
2. a. First check for obstructions under box, then drill two 17/32" holes thru HOLE #2 of each bed rail.
b. Insert two 1/2" x 3" hex bolts.
c. Slide hitch to rear pin hole position to parallel bed rails.
d. Drill thru HOLES #4 & #6 of each bed rail. Insert four remaining hex bolts.
3. a. Under box, place two 411C frame brackets (14191-76) onto hex bolts in HOLE #1 position.
b. Place 411 frame brackets (14189-76) onto remaining bolts.
c. Loosely install 1 1/2" square washers and lock nuts.
d. Press each bracket tight against frame member; tighten nuts snug against box.
4. a. Pilot drill* and drill 1/2" holes into truck frame, at two places thru each frame bracket--BE CAREFUL OF ELECTRIC OR FLUID LINES behind frame members.
b. Fasten brackets with 1/2" x 1 3/4" hex bolts (14266), nuts (00083) and lock washers (00084).
c. TIGHTEN ALL BOLTS ACCORDING TO CHART ON FRONT PAGE.

* To pilot drill: Use 1/2" drill bit or transfer punch to mark center. Drill thru with 1/4" drill.

4010 320th St., P.O. BOX 189, BOYDEN, IA. 51234

PH: (712) 725-2311

FAX: (712) 725-2380 or 1-800-845-6420

TOLL FREE: 1-800-54DEMCO (1-800-543-3626)

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