

INSTALLATION INSTRUCTIONS

EQUIPMENT REQUIRED: PLIERS

WIRING ACCESS LOCATION: PC3, PC4

DRILL BITS: NONE

HITCH REQUIRES 1/2" PIN AND CLIP

WRENCHES: (TIGHTEN ALL FASTENERS WITH TORQUE WRENCH) 14mm, 17mm

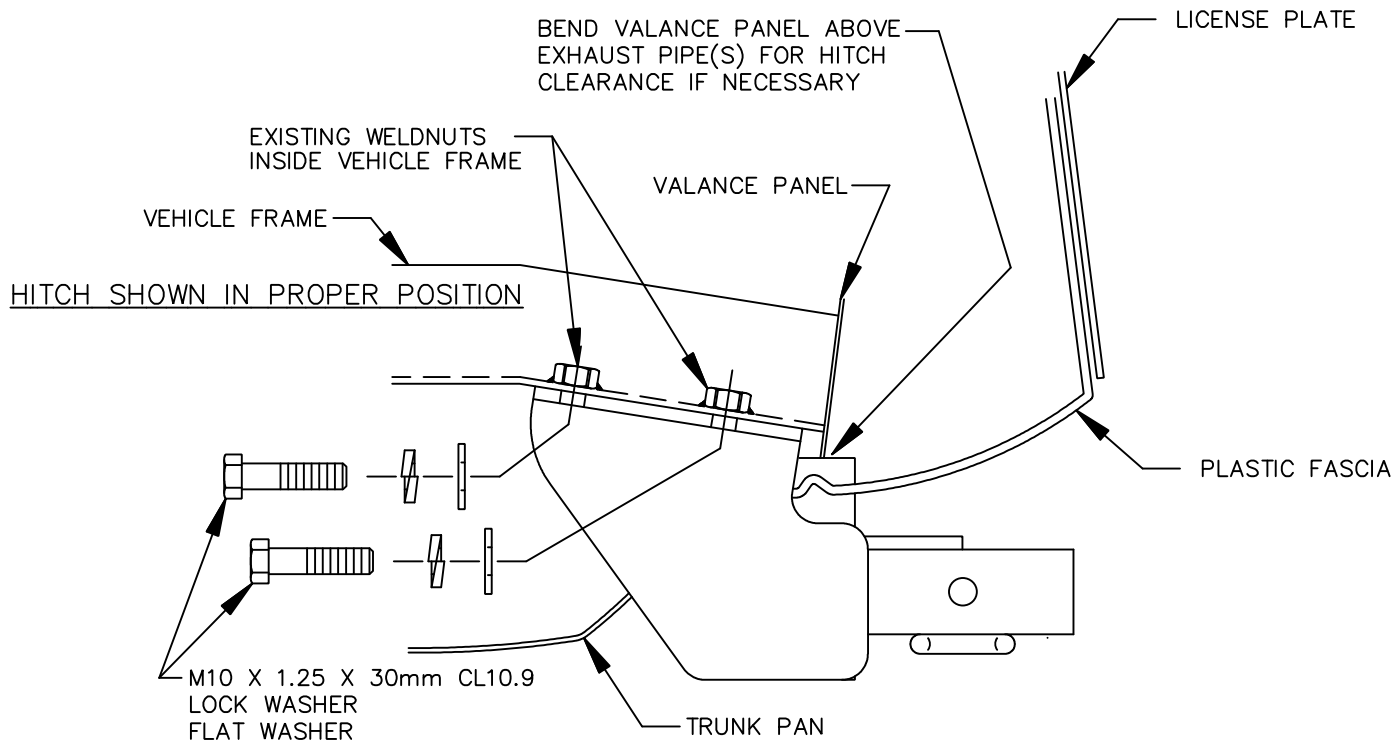
VEHICLE

HITCH NO.

TOYOTA CAMRY
LEXUS ES300

24563
77004
60845

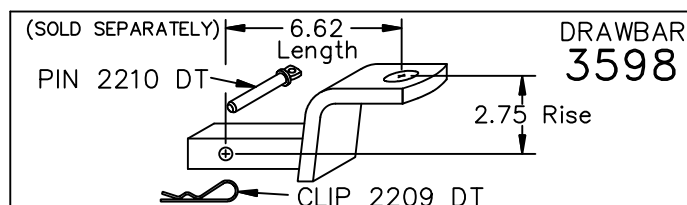
2000 LB MAX GROSS TRAILER WT
200 LB MAX TONGUE WEIGHT
DO NOT EXCEED TOWING VEHICLE RATINGS



1. REMOVE TIE-DOWN BRACKET AND BOLTS FROM EACH SIDE OF VEHICLE FRAME. RETURN TIE-DOWN BRACKETS AND BOLTS TO VEHICLE OWNER FOR REINSTALLATION IF HITCH IS REMOVED FROM VEHICLE.
2. LOOSEN THE THREE REMAINING EXHAUST HANGER BOLTS SO THAT THE MUFFLER EXHAUST PIPES DROP TO ALLOW HITCH INSTALLATION. THIS STEP IS NECESSARY ONLY ON MODELS WITH TWIN CHROME TIP EXHAUST PIPES.
3. RAISE HITCH INTO POSITION AND INSTALL FASTENERS AS SHOWN ABOVE. IT MAY BE NECESSARY TO BEND VALANCE PANEL AWAY FROM HITCH ABOVE TAILPIPE AREA TO ALLOW HITCH SIDE BRACKETS TO LIE FLAT ON VEHICLE FRAME.
4. TIGHTEN EXHAUST HANGER BOLTS LOOSENED IN STEP 2.

NOTE: ON TWIN TIP EXHAUST MODELS, EXHAUST CLEARANCE CAN BE INCREASED BY LOOSENING (2) SET SCREWS ON EACH CHROME EXHAUST TIP AND REMOVING CHROME TIP. RETURN TIPS TO CUSTOMER FOR REINSTALLATION UPON REMOVAL OF HITCH.

TIGHTEN M10 CL10.9 FASTENERS TO 53 LB.-FT.



USE ONLY THE DRAWBAR SHOWN FOR CORRECT BUMPER CLEARANCE AND HEIGHT.
DRAWBAR MUST BE USED IN THE RISE POSITION ONLY.

THIS PRODUCT COMPLIES WITH SAFETY SPECIFICATIONS AND REQUIREMENTS FOR CONNECTING DEVICES AND TOWING SYSTEMS OF THE STATE OF NEW YORK AND V.E.S.C. REGULATION V-5.

APPROX WEIGHT (LB.)
26.6

FASTENER KIT
01130-806

NOTE: Check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Follow car maker's specs for maximum trailer weight and tongue weight. Do not cut access or attachment holes with a torch.

Cequent Performance Products
Plymouth, Michigan
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